

Work Order ID 137554***137554***

Page 1

Tuesday, October 06, 2015 9:48:15 AM

Item ID: D205-706-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fuel Purge Canister

Start Date: 10/06/15 Start Qty: 1.00

1

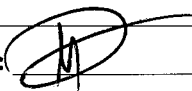
Cust Item ID:

Required Date: 10/16/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: 

Date: 5-10-06

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-706	B

54

100	Document Control	0.00
100	DOCUMENT CONTROL	

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D205-706-013 CHG003

IX	DAS 28 9-89	OCT 27 2015
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110	Pick Kit	0.00
-----	----------	------

110

Packaging

Memo

0.00

Packaging

DAS 27 9-89	OCT 27 2015
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120	QC4- 100% Inspect kits for completeness	0.00
-----	---	------

120

QC

Memo

0.00

Quality Control

IX	DAS 28 9-89	OCT 27 2015
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Item ID: D205-706-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fuel Purge Canister

Start Date: 10/06/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/16/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD205-706-013 Location: FG018								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

OCT 28 2015

DAS
28
9-89

15/10/28

20151028

Picklist Print

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Work Order ID: 137554

137554

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 10/06/15

Required Date: 10/16/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D
KJ/JLM IPP Rev:F 10.05.10 as per
chg002 DD verified :EC IPP Rev:G 12.12.07 as per IIN revB
DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2001-4		Manufactured	No			110	Each	5.0000	1	1			
D2001-4									**				
Valve Assembly 1/4 inch													
DAS 28 9-89				<u>Location</u>				<u>Loc Qty</u>				<u>Loc Code</u>	
				ST001				5					
				128825				1					
				134329				4					
D3262-041		Manufactured	No			110	Each	1.0000	1	1			
D3262-041									**				
Canister Assembly													
DAS 28 9-89				<u>Location</u>				<u>Loc Qty</u>				<u>Loc Code</u>	
				st493				1					
				133801				1					
D3264-1		Manufactured	No			110	Each	4.0000	2	2			
D3264-1									**				
Bracket													
DAS 28 9-89				<u>Location</u>				<u>Loc Qty</u>				<u>Loc Code</u>	
				ST494				4					
				134353				4					

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Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 10/06/15

Required Date: 10/16/15

Start Qty: 1.00

Required Qty: 1.00

D3297-1-0121

Manufactured No

110

Each

4.0000

1

1

D3297-1-0121

Hose Assembly

DAS
28
9-89

Location

Loc Qty

Loc Code

ST209

4

115581

2

134287

2

D3297-1-0130

Manufactured No

110

Each

2.0000

1

1

D3297-1-0130

Hose Ass'Y

DAS
28
9-89

Location

Loc Qty

Loc Code

ST209

2

134481

2

D3297-3-0350

Manufactured No

110

Each

2.0000

1

1

D3297-3-0350

Hose Assembly

DAS
28
9-89

Location

Loc Qty

Loc Code

ST210

2

134299

2

D3298-001

Manufactured No

110

Each

3.0000

1

1

D3298-001

Tube Assembly

DAS
28
9-89

Location

Loc Qty

Loc Code

ST210

3

115596

1

120131

2

**

**

**

**

DAS
27
9-89

DAS
27
9-89

DAS
27
9-89

DAS
27
9-89

OCT 22 2015

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Work Order ID: 137554

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Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 10/06/15

Required Date: 10/16/15

Start Qty: 1.00

Required Qty: 1.00

D3298-009

Manufactured No

110

Each

3.0000

1

1

D3298-009

Tube Assembly

DAS
28
9-89

Location

Loc Qty

Loc Code

ST211

3

120492

3

D3299-1

Manufactured No

110

Each

6.0000

1

1

D3299-1

Fitting

DAS
28
9-89

Location

Loc Qty

Loc Code

ST030

6

103865

6

D3299-3

Manufactured No

110

Each

12.0000

1

1

D3299-3

Fitting

DAS
28
9-89

Location

Loc Qty

Loc Code

ST030

12

103866

11

109123

1

D3301-1

Manufactured No

110

Each

7.0000

1

1

D3301-1

Placard

DAS
28
9-89

Location

Loc Qty

Loc Code

ST030

7

132029

7

D3301-3

Manufactured No

110

Each

0.0000

1

1

D3301-3

Placard

DAS
28
9-89

B137528

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Work Order ID: 137554

137554

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 10/06/15

Required Date: 10/16/15

Start Qty: 1.00

Required Qty: 1.00

D3302-1 Manufactured No

110 Each 3.0000 1 1

D3302-1

Doubler

DAS
28
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST485

3

125877

3

D3302-3 Manufactured No

110 Each 2.0000 1 1

D3302-3

Doubler

DAS
28
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST485

2

115001

2

AN3-5A Purchased No

110 Each 174.0000 4 4

AN3-5A

Bolt

DAS
28
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

130

m129682

130

ST350

44

m133234

44

AN814-6D Purchased No

110 Each 4.0000 1 1

AN814-6D

Plug

DAS
28
9-89

**

DAS
27
9-89
OCT 27 2015

Location

Loc Qty

Loc Code

ST326

4

m132677

4

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Work Order ID: 137554

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Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 10/06/15

Required Date: 10/16/15

Start Qty: 1.00

Required Qty: 1.00

AN815-6D Purchased No

110 Each 25.0000 2 2

AN815-6D

Union-M-Flare

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK006

25

m132680

25

AN833-6D Purchased No

110 Each 20.0000 3 3

AN833-6D

Elbow, Bulkhead-M-Flare

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK006

11

M130466

11

ST323

9

M130466

9

AN924-6D Purchased No

110 Each 19.0000 4 4

AN924-6D

Nut

DAS
28
9-89

Location

Loc Qty

Loc Code

ST322

19

m129519

9

m132680

10

DAS

BAS
27
9-89

DAS
6
9-89

BAS
27
9-89

BAS
27

OCT 22 2015

DAS
6
9-89

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Work Order ID: 137554

137554

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 10/06/15

Required Date: 10/16/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0332J

Purchased

No

110

Each

1,752.000

4

4

NAS1149D0332.J

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

14

m129682

14

GA

415

m132677

415

ST269

1323

m130325

900

m132677

423

**

DAS
27
9-89

DAS
6
9-89

NAS1149D0363J

Purchased

No

110

Each

1,149.000

8

8

NAS1149D0363.J

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

246

m130799

246

GA

248

m130799

248

ST269

655

m126319

7

m131618

1

m132317

10

m132677

42

m133031

595

**

DAS
27
9-89

DAS
6
9-89

NAS1149D0963J

Purchased

No

110

Each

87.0000

2

2

NAS1149D0963.J

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

st268

87

125445

87

**

DAS
27
9-89

OCT 27 2015

DAS
6
9-89

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Work Order ID: 137554

137554

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 10/06/15

Required Date: 10/16/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

850.0000

4

4

MS21042L3

Nut

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

334

M130922

334

GA

157

M131317

157

ST305

359

116549

12

126333

49

M128754

2

M132123

17

M132382

2

M132883

17

M133134

260

DAS
28
9-89

MS21919-WDG12

Purchased

No

110

Each

39.0000

1

1

MS21919-WDG12

Clamp

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST297

39

m129630

39

MS21919-WDG16

Purchased

No

110

Each

4.0000

2

2

MS21919-WDG16

Clamp

DAS
28
9-89

Location

Loc Qty

Loc Code

ST295

4

m128635

4

m133363

DAS
27
9-89
OCT 22 2015

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Work Order ID: 137554

137554

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 10/06/15

Required Date: 10/16/15

Start Qty: 1.00

Required Qty: 1.00

MS21919-WDG9

Purchased

No

110

Each

127.0000

5

5

MS21919-WDG9

Clamp

DAS

27

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK06

100

m133234

100

ST297

27

m133031

27

MS21920-42

Purchased

No

110

Each

8.0000

2

2

MS21920-42

CLAMP

DAS

27

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST546

8

m132550

4

m132675

4

MS29512-06

Purchased

No

110

Each

44.0000

5

5

MS29512-06

O-RING

DAS

27

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST279

44

m129499

1

m131379

2

m132617

20

m132680

21

MS35489-11

Purchased

No

110

Each

19.0000

1

1

MS35489-11

GROMMET

DAS

27

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST275

19

m129499

19

OCT 27 2015

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Qty -011	Qty -013	Qty -015	Part Number	Description
1			AN833-8D	ELBOW
		1	AN919-6D	REDUCER
4	4	1	AN924-6D	NUT
1			AN924-8D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER
2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
7	5	5	MS29512-06	O-RING (OR M83248/1-906)
3			MS29512-08	O-RING (OR M83248/1-908)
	1	1	MS35489-11	GROMMET
1			MS35489-16	GROMMET

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Revision: **B**

Date: 12.11.06

DAS
28
9-89

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214/EAGLE SINGLE)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
	1	1	D3262-041	CANISTER ASSEMBLY
1			D3262-043	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
1	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
	1		D3298-001	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1			D3299-7	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
1			D4054-001	TUBE ASSEMBLY
1			D4054-003	TUBE ASSEMBLY
1			D4054-009	TUBE ASSEMBLY
4	4	4	AN3-5A	BOLT
	1	1	AN814-6D	PLUG
1			AN814-8D	PLUG
2	2	2	AN815-6D	UNION
1			AN815-8D	UNION
		1	AN816-6D	NIPPLE
2	3	1	AN833-6D	ELBOW

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Revision: B
 Date: 12.11.06